



Individual Measurements Chart Summary for t

	3 Sigma Limits with n=2 for Individual Measurements Chart				Special	3 Sigma Limits with n=2 for Moving Range Chart			
a	Lower Limit	Upper Limit	Limit Exceeded	Tests Signaled	Special	Lower Limit	Moving Range	Upper Limit	Limit Exceeded
17	-15.444055	39.481921	32.421250	Upper	1	0	32.439724	29.404348	Upper
18	-15.444055	33.414390	32.421250	Upper	1 5	0	6.067531	29.404348	
19	-15.444055	0.211021	32.421250			0	33.203369	29.404348	Upper
44	-15.444055	5.679969	32.421250		2	0	4.076775	29.404348	
45	-15.444055	32.696088	32.421250	Upper	1	0	27.016119	29.404348	
62	-15.444055	0.227670	32.421250		3	0	0.382965	29.404348	

Test Descriptions	
Test 1	One point beyond Zone A (outside control limits)
Test 2	Nine points in a row on one side of center line
Test 3	Six points in a row steadily increasing or decreasing
Test 5	Two out of three points in a row in Zone A or beyond